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Hoch
Fladungen

Prüfinstitut für das Brandverhalten von Bauprodukten, Dipl.-Ing. (FH) Andreas Hoch
Bauaufsichtlich anerkannte Prüf-, Überwachungs- und Zertifizierungsstelle

TEST REPORT

for the proof of Fire behaviour according to DIN 4102, part 1

Nr. PZ-Hoch-04153-4

Translation of the German test report – no guarantee for translation of technical terms

Company:

Description of samples:	polyester-fabric coated with acrylate-foam
Name of the material:	**"7810 Digitex Deco Light"**
sampling:	by the company itself
Content of request:	Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102, part 1
validity of test report:	March 31st 2014*)
Result:	**The examined product meets the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of >40 mm to same or other plain materials.**

This test report includes 4 pages and 2 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.
This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).
This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- „allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.
*) prolongation on request.

Dynajet 110

1. Description of test material in condition as delivered

PN 9676: polyester-fabric coated with acrylate-foam

name of the material: "7810 Digitex Deco Light"

characteristic values according to the manufacturer:
polyester-fabric: 60 g/m²
acrylate-foam (1 layer): 75 g/m²
whole area weight: 135 g/m² +/- 5%
-difference between warp and weft orientation-

characteristic values determined by the test laboratory:
thickness: about 0,15 mm
area weight: about 140 g/m²

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples:

The samples were kept in climate chamber 23/50 until they reached constant weight.

3. Arrangement of samples: freely suspended

#8993: flaming the uncoated side in warp direction
#8994: flaming the coated side in warp direction
#8995: flaming the uncoated side in weft direction

4. Date of test week 13 in 2009

5. Results: The test has been examined according to DIN 4102 (Mai 1998)

line No.	Measurement / Test number	Result with the tested specimen				Dim.
		#8993 warp uncoated side	#8994 warp coated side	#8995 weft uncoated side	---	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	1	1	1	---	
2	Maximum flame height above bottom edge of the specimen	40	50	40		cm
3	Time [1]	0:03	0:04	0:03	---	min:s
4	Burn through / melting Time [1]	0:02	0:05	0:03	---	min:s
	Observations on the back side of the specimen					
	Flames / Glowing	./.	./.	./.	---	
5	Time [1]	./.	./.	./.	---	min:s
	Change of color	./.	./.	./.	---	
6	Time [1]	./.	./.	./.	---	min:s
	Falling of burning droplets					
	Start [1]	./.	./.	./.		
7	Extent				---	min:s
	sporadic falling of burning droplets [2]				---	
8	continuous falling of burning droplets	./.	./.	./.	---	
9	[2]	./.	./.	./.	---	min:s

line No.	Measurement / Test number	Result with the tested specimen: #8993 warp uncoated side	#8994 warp coated side	#8995 weft uncoated side	---	Dim.
	Falling of burning droplets					
10	Start [1]	./.	./.	./.		min:s
	Extent					
11	sporadic falling of burning droplets [2]	./.	./.	./.		
12	continuous falling of burning droplets [2]	./.	./.	./.	---	
13	Afterflame time at the bottom of the sieve (max.)	./.	./.	./.	---	min:s
	Impairment of the burner by dropping or falling material:					
14	Time [1]	./.	./.	./.	---	min:s
	Premature end of test					
15	Final occurrence of burning at the specimen [1]	./.	./.	./.	---	min:s
16	Time of eventually end of test [1]	./.	./.	./.	---	min:s
	Afterflame after end of test					
17	Time [1]	./.	./.	./.	---	min:s
18	Number of specimen	./.	./.	./.	---	
19	Front side of specimen [2]	./.	./.	./.	---	
20	Back side of specimen [2]	./.	./.	./.	---	
21	flame length	./.	./.	./.	---	cm
	Afterglow after end of test	./.	./.	./.	---	
22	Time [1]	./.	./.	./.	---	min:s
23	Number of specimen	./.	./.	./.	---	
	Place of appearance	./.	./.	./.	---	
24	Lower half of the specimen [2]	./.	./.	./.	---	
25	Upper half of the specimen [2]	./.	./.	./.	---	
26	Front side of specimen [2]	./.	./.	./.	---	
27	Back side of specimen [2]	./.	./.	./.	---	
	Density of smoke					
28	≤ 400 % * min	11	9	10	---	% * min
29	> 400 % * min [4]	./.	./.	./.	---	% * min
30	Diagram: encl. no.	1	---	---	---	
	Residual lengths: individual value [3]					
31	Specimen 1	67	67	70	---	cm
	Specimen 2	66	69	67	---	cm
	Specimen 3	70	66	69	---	cm
	Specimen 4	60	67	67	---	cm
32	Average value, individual test [3]	**66**	**67**	**68**	---	
33	Photo of specimen in enclosure no.	1	---	---	---	
	Flue gas temperature					
34	Maximum of average value	**111**	**110**	**109**	---	°C
35	Time [1]	10:00	10:00	10:00	---	min:s
36	Diagram: encl. no.	1	---	---	---	
37	Remarks: - none -					

1) Indication of times: from the begin of testing procedure
2) checked off if applicable
3) Indication of carrier/foam layer separated in case of fire-proofing agents
4) very strong development of smoke

6. Explanations concerning the testing procedure:

There were no additional tests proceeded because of the residual length of more than 45 cm.

7. Summary of results and additional establishments to Fire Behaviour:

line no.	Measurement test-no.	Result with the tested specimen #8993 warp uncoated side	#8994 warp coated side	#8995 weft uncoated side	---	dimension
1	residual length	66	67	68	—	cm
2	max. smoke temperature	**111**	**110**	**109**	---	°C
3	density of smoke - integral	11	9	10	---	%min
4	remarks: -none-					

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.
Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 2).

8. Special remarks:

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

9. Validity:

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, March 24th 2009

clerk in charge:

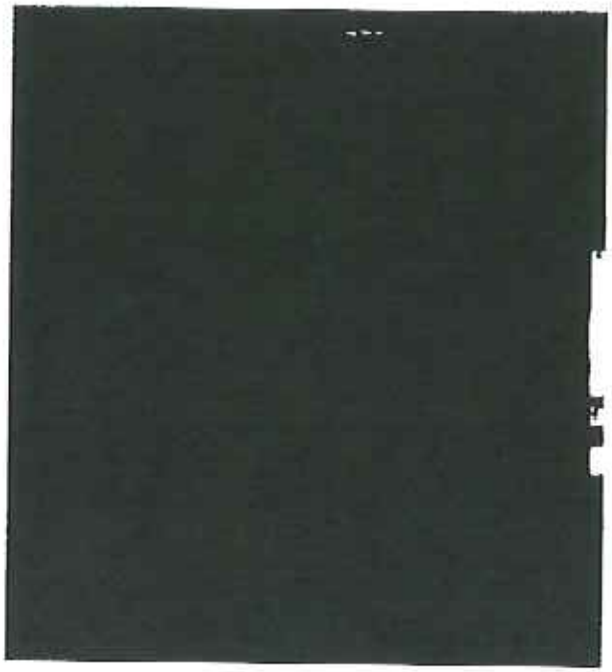
(Dipl.-Ing.(FH) Jürgen Hammer)

ANERKANNTE PRÜF-, ÜBERWACHUNGS- UND ZERTIFIZIERUNGSSTELLE Hoch FLADUNGEN

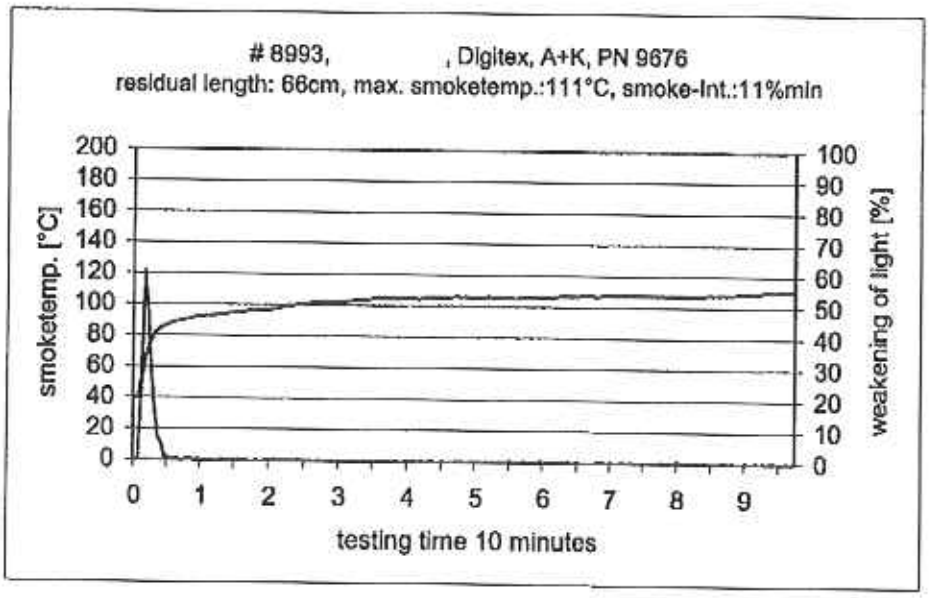
Head of the test laboratory:

(Dipl.-Ing.(FH) Andreas Hoch)

„Brandschacht"-test #8993



measurement



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Test for normal flammability

classifying B2 according to DIN 4102

1. Description of test material in condition as delivered

   look at page 2

   The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

2. Preparation of samples:

   Out of the material there have been cut samples for the ignitability apparatus.
   The samples were kept in a climate 23/50 until they reached constant weight.

3. Arrangement of samples: freely suspended

4. Date of test week 13 in 2009

5. Results:

"7810 Digitex Deco Light"	edge-test / coated side						edge-test / uncoated side						Dim
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition[1)]	1	1	1	1	1	--	1	1	1	1	1	--	s
reaching the mark of measurement[1)2)]	./.	./.	./.	./.	./.	--	./.	./.	./.	./.	./.	--	s
max. flame height	9	9	8	8	8	--	8	7	6	7	9	--	cm
time	4	4	4	4	4	--	4	3	3	3	4	--	s
self cessation of the flames end of afterflame[1)]	5	5	5	5	5	--	5	5	4	4	5	--	s
end of glowing after[1)]	6	8	9	5	./.	--	./.	./.	./.	./.	./.	--	s
smoke development (visual)	heavy						heavy						
dropping of burning material during 20 s[1)]	./.	./.	./.	./.	./.	--	./.	./.	./.	./.	./.	--	s
Appearance after test: burned out till max. height 6 cm x width 3 cm													

[1)] time mentioned from the beginning of the test
./. no appearance
[2)] during 20 Sec
- no information

6. Remarks and explanations to the testing procedure: - none –

7. Opinion concerning the dropping of burning material:

   The test for normal flammability shows dropping of burning material.